

SHIP TODAY

Work Order ID 84999

84999

Page 1

May-31-12 8:46:40 AM

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Deck Plate

Start Date: 5/31/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/31/12 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

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Item ID: D350-616-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 5/31/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/31/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCJ 12/05/31

MCJ 12/05/31

Picklist Print

May-31-12 8:46:38 AM

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Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	10			
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	11.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST224		1							
				79303		1							
				ST244		10							
				81417		10							
D2348 Wearplate		Manufactured	No			110	Each	0.0000	4	4			
D2353 Stiffener		Manufactured	No			110	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST225		5							
				79474		5							
D2364 Deck Plate, Fwd 350 Litt		Manufactured	No			110	Each	11.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST224		11							
				81422		11							
D2365 Wearplate		Manufactured	No			110	Each	5.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST008		5							
				73456		5							

11/2/243

84753

12/5/315

Picklist Print

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Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

D2369-1
Deck Plate Locator Brackets

Manufactured No

110 Each 10.0000

1 1

Location

Loc Qty

Loc Code

ST241A

10

~~81418~~

5

84224

5

D2369-3
Deck Plate Locator Brackets

Manufactured No

110 Each 8.0000

1 1

Location

Loc Qty

Loc Code

ST241A

8

~~75247~~

1

81419

2

84228

5

D3494-1
Stub Cover

Manufactured No

110 Each 1.0000

1 1

Location

Loc Qty

Loc Code

ST224

1

69187

1

MS20426AD4-5
Rivet

Purchased No

110 Each 4,756.0000

25 25

Location

Loc Qty

Loc Code

ST317

4756

6874

4756

MS20426AD4-6
Rivet

Purchased No

110 Each 2,010.0000

25 25

Location

Loc Qty

Loc Code

ST317

2010

110139

187

118510

253

119436

570

121708

1000

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Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

MS20426AD5-7
Rivet

Purchased No

110 Each 1,059.0000

6

6

Location

Loc Qty

Loc Code

ST318

1059

101340

1025

7681

34

MS20426AD5-8
Rivet

Purchased No

110 Each 1,159.0000

6

6

Location

Loc Qty

Loc Code

ST318

1159

4533

1159

MS20601-AD4W2
Rivet

Purchased No

110 Each 235.0000

15

15

Location

Loc Qty

Loc Code

ST321

190

121255

42

121283

148

ST322

45

119232

45

MS20601-AD4W3
Rivet

Purchased No

110 Each 1,929.0000

30

30

Location

Loc Qty

Loc Code

ST321

1929

114538

1929

MS21042L3
Nut

Purchased No

110 Each 2,320.0000

6

6

Location

Loc Qty

Loc Code

ST300

2320

117885

32

119017

1039

119075

138

121349

259

121444

852

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Shop Packet Print

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Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

MS24693-C273
Screw

Purchased No

110 Each 92.0000

6 6

Location

Loc Qty

Loc Code

ST310

92

120308

25

121060

67

MS24693-C48
Screw

Purchased No

110 Each 160.0000

22 22

Location

Loc Qty

Loc Code

ST289

100

121708

100

ST310

60

121060

60

MS35207-264
Screw

Purchased No

110 Each 106.0000

4 4

Location

Loc Qty

Loc Code

ST294

100

121415

100

ST295

6

119232

6